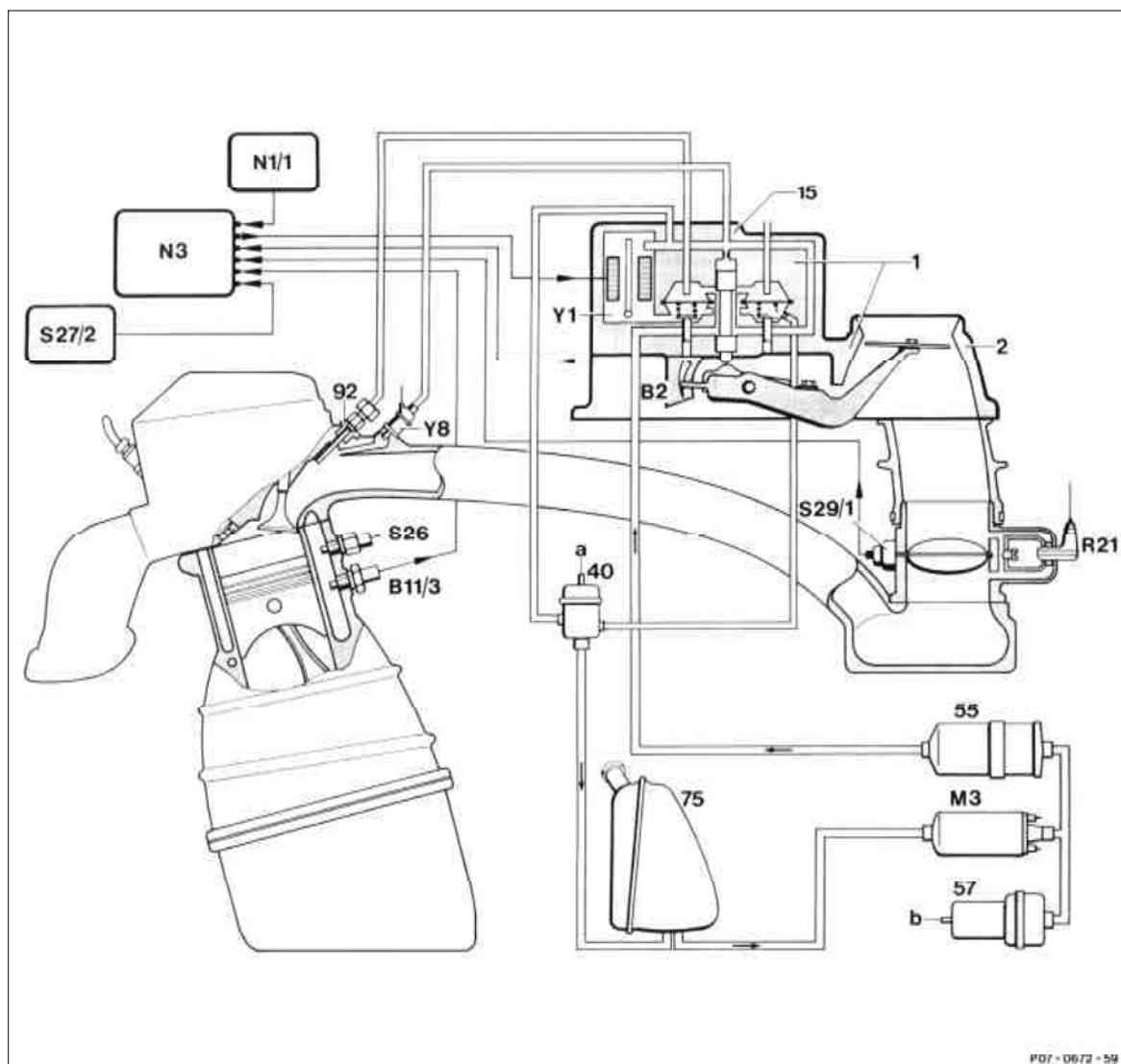


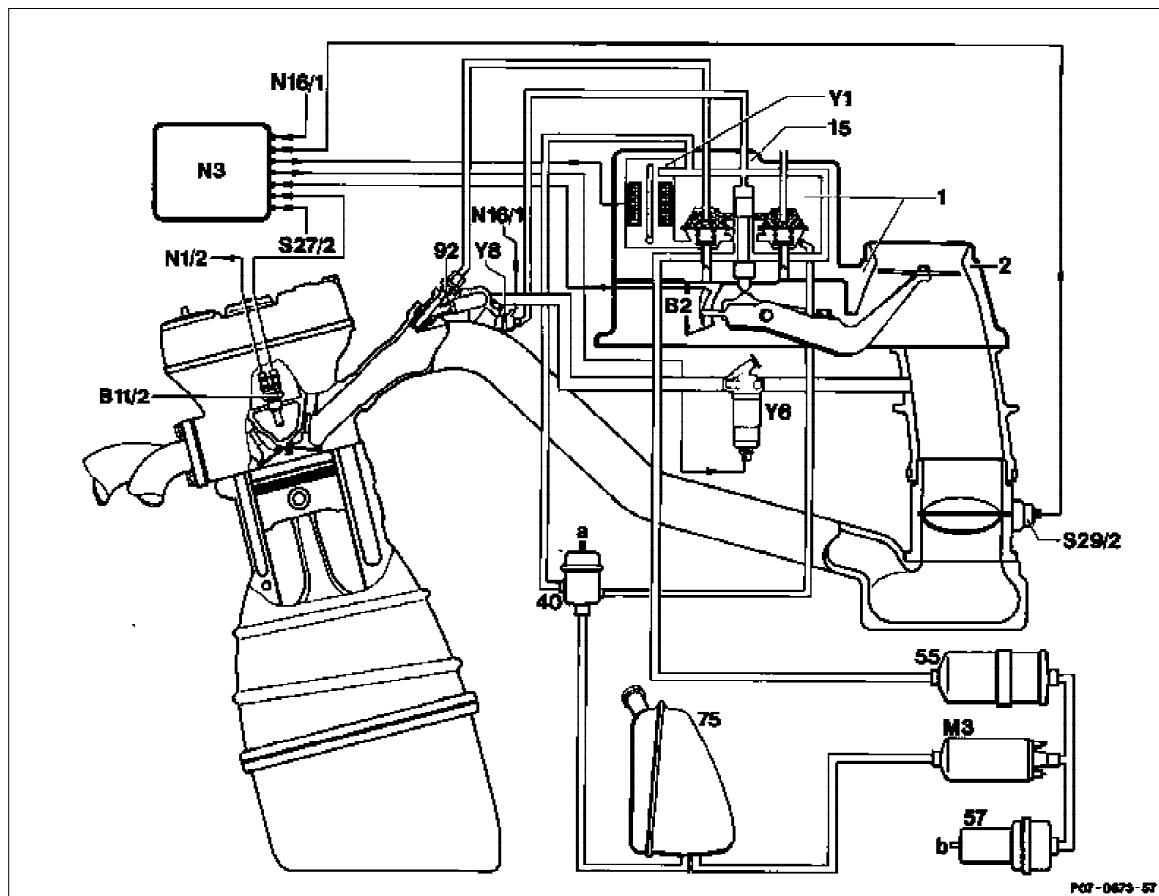
07.3-0010 Function diagram KE injection system

A. Engine 102.961 Standard



B2	Air flow sensor position indicator	1	Mixture control unit
B11/3	Coolant temperature sensor	2	Air flow sensor
M3	Fuel pump	15	Fuel distributor
N1/1	Transistorized ignition control unit (TSZ)	40	Diaphragm pressure regulator
N3	KE injection system control unit	55	Fuel filter
R21	Auxiliary air valve heating coil	57	Fuel accumulator
S26	Decel fuel cutoff microswitch	75	Fuel tank
S27/2	Thermo time switch	92	Injection valve
S29/1	Throttle valve switch, full load recognition	a	Vent
Y1	Electrohydraulic actuator	b	Leak line connection
Y8	Start valve		

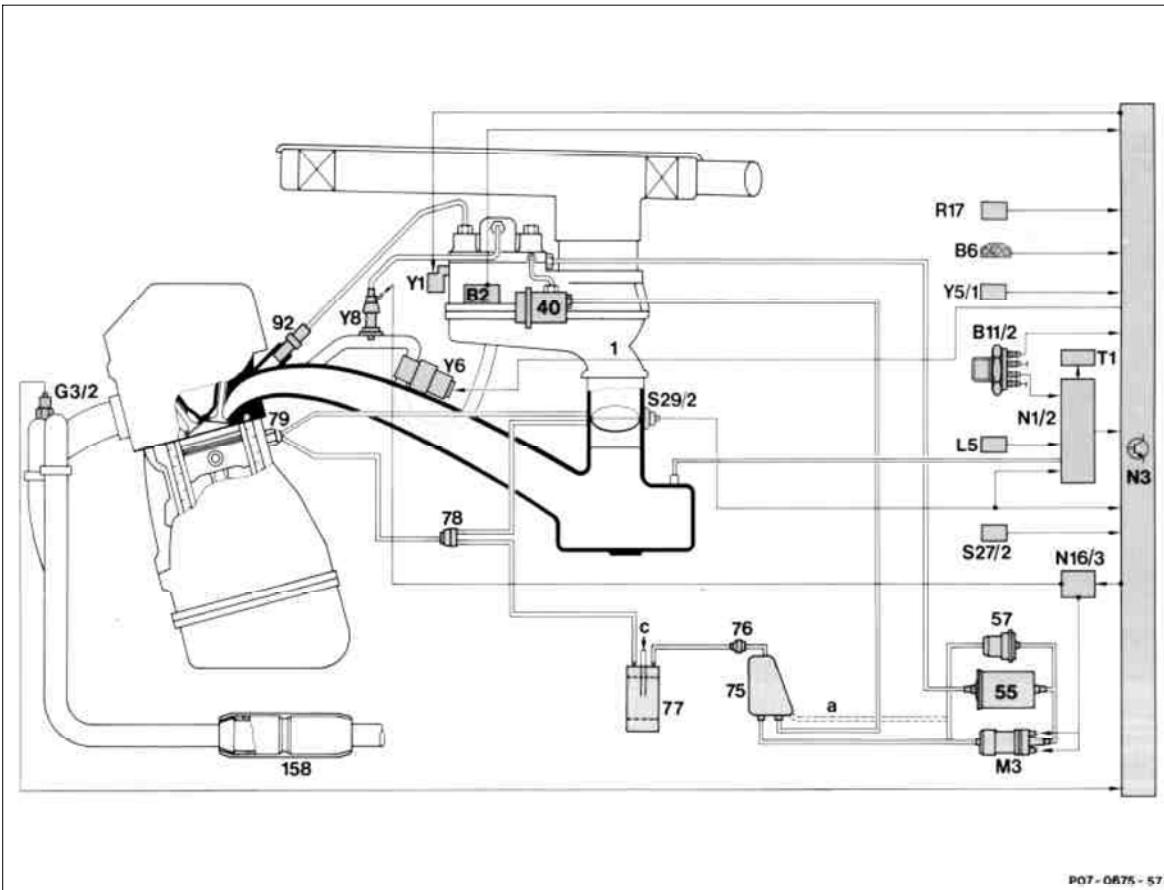
P07 - D672 - 59



B2	Air flow sensor position indicator	1	Mixture control unit
B11/2	Coolant temperature sensor	2	Air flow sensor
M3	Fuel pump	15	Fuel distributor
N1/2	Electronic ignition (EZL) control unit	40	Diaphragm pressure regulator
N3	KE injection system control unit	55	Fuel filter
N16/1	Fuel pump relay	57	Fuel accumulator
S27/2	Decel fuel cutoff microswitch	75	Fuel tank
S29/2	Throttle valve switch, full load/idle speed recognition	92	Injection valve
Y1	Electrohydraulic actuator	a	Vent
Y6	Idle speed adjuster	b	Leak line connection
Y8	Start valve		

C. Engines 102.96/98 KAT/RÜF 09/88 - 09/89

(CH) KAT, (S) KAT 1989

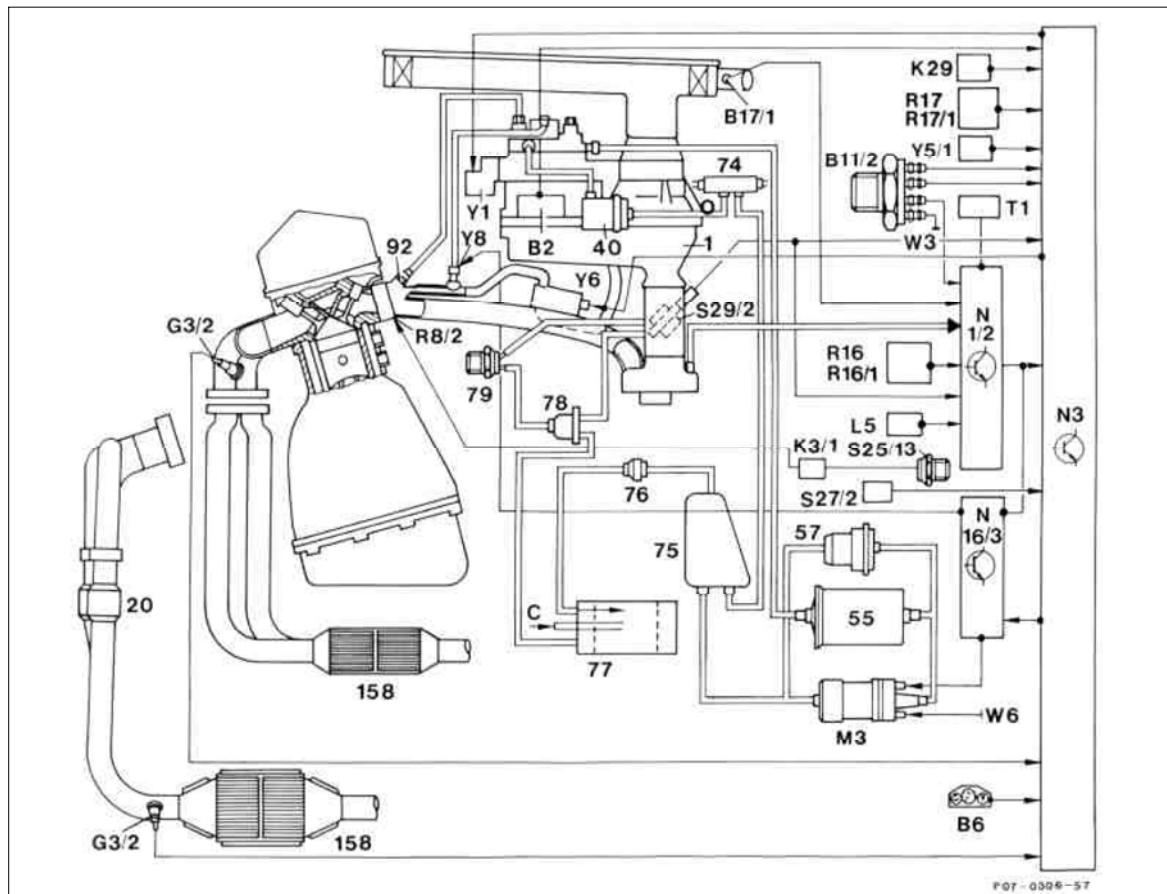


P07 - 0875 - 57

B2	Air flow sensor position indicator	Y5/1	AC compressor electromagnetic clutch
B6	Hall-effect speed sensor	Y6	Idle speed adjuster
B11/2	Coolant temperature sensor (EYL/KE)	Y8	Start valve
B17/2	Intake air temperature sensor (KE)	1	Mixture control unit
G3/2	Heated oxygen sensor	40	Diaphragm pressure regulator
L5	Crankshaft position indicator	55	Fuel filter
M3	Fuel pump (models 124.081/083 two fuel pumps)	57	Fuel accumulator
N1/2	Electronic ignition (EYL) control unit	75	Fuel tank
N3	KE control unit	76	Vent valve
N16/3	Fuel pump relay	77	Active charcoal filter
R17	KE resistance trimming plug	78	Regeneration valve
S27/2	Decel fuel cutoff microswitch	79	70 °C thermo valve
S29/2	Throttle valve switch, full load/idle speed recognition	92	Injection valve
T1	Ignition coil	157	Pre-catalytic converter
Y1	Electrohydraulic actuator	158	Underfloor catalytic converter
		a	Cable routing on T model
		c	Air admission

D. Engines 102.91/96/98 KAT as of 09/89

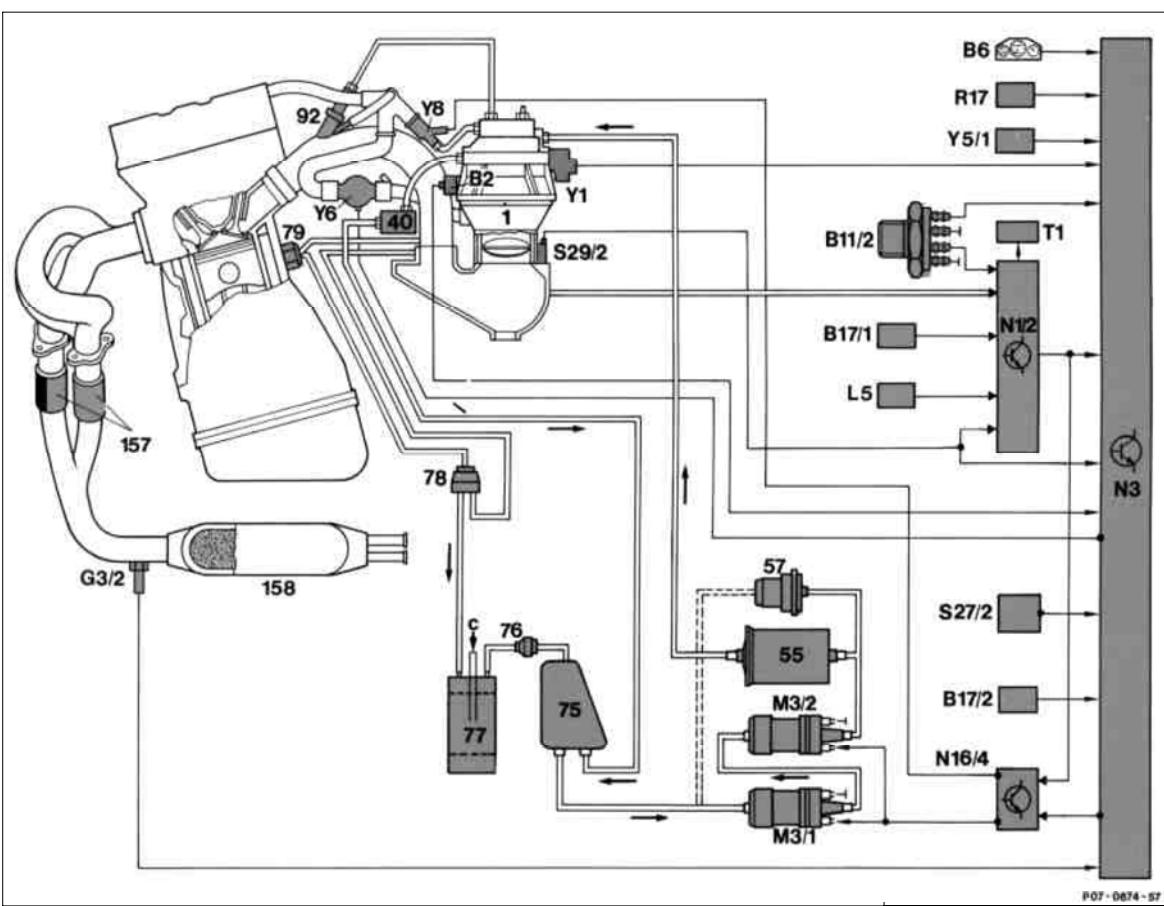
(AUS) (CH) KAT (J) (S) KAT as of 1990



B2	Air flow sensor position indicator	W3	Ground, front left wheelhouse (ignition coil)
B6	Hall-effect speed sensor	W6	Ground, left wheelhouse in trunk (at taillamp)
B11/2	Coolant temperature sensor (EYL/KE/2 E-E) (4-pin)	Y1	Electrohydraulic actuator
B17/1	Intake air temperature sensor (EYL)	Y6	AC compressor electromagnetic clutch
G3/2	Heated oxygen sensor (with KAT)	Y8	Idle speed adjuster
	Engine 102.910 (GB): in exhaust pipe	1	Start valve
K3/1	Intake air preheater (PSV) relay *	20	Mixture control unit
K29	Transmission shift point retard relay *		
L5	Crankshaft position sensor		
M3	Fuel pump	40	Engine 102.910: pre-catalytic converter for (GB), resonator for (AUS)
N1/2	EYL ignition control unit	55	Diaphragm pressure regulator
N3	KE injection system control unit	57	Fuel filter
N16/3	Fuel pump relay	74	Fuel accumulator
R8/2	Intake air preheater (PSV)*	75	Fuel cooler (AUS) (J) (USA)
R16	EYL resistance trimming plug	76	Fuel tank
R16/1	EYL reference resistor (AUS)	77	Vent valve
R17	KE injection system resistance trimming plug	78	Active charcoal filter
R17/1	KE injection system reference resistor (AUS)	79	Regeneration valve
S25/13	60 °C/55 °C temperature switch (partial intake manifold preheater)*	92	70 °C thermo valve
S27/2	Decel fuel cutoff microswitch	158	Injection valve
S29/2	Throttle valve switch, full load/idle speed recognition		Underfloor catalytic converter
T1	Ignition coil	C	Air admission
		*	only KAT LHD

E. Engines 102.99 KAT as of 09/88

(CH) KAT, (S) KAT, (J) as of 1989

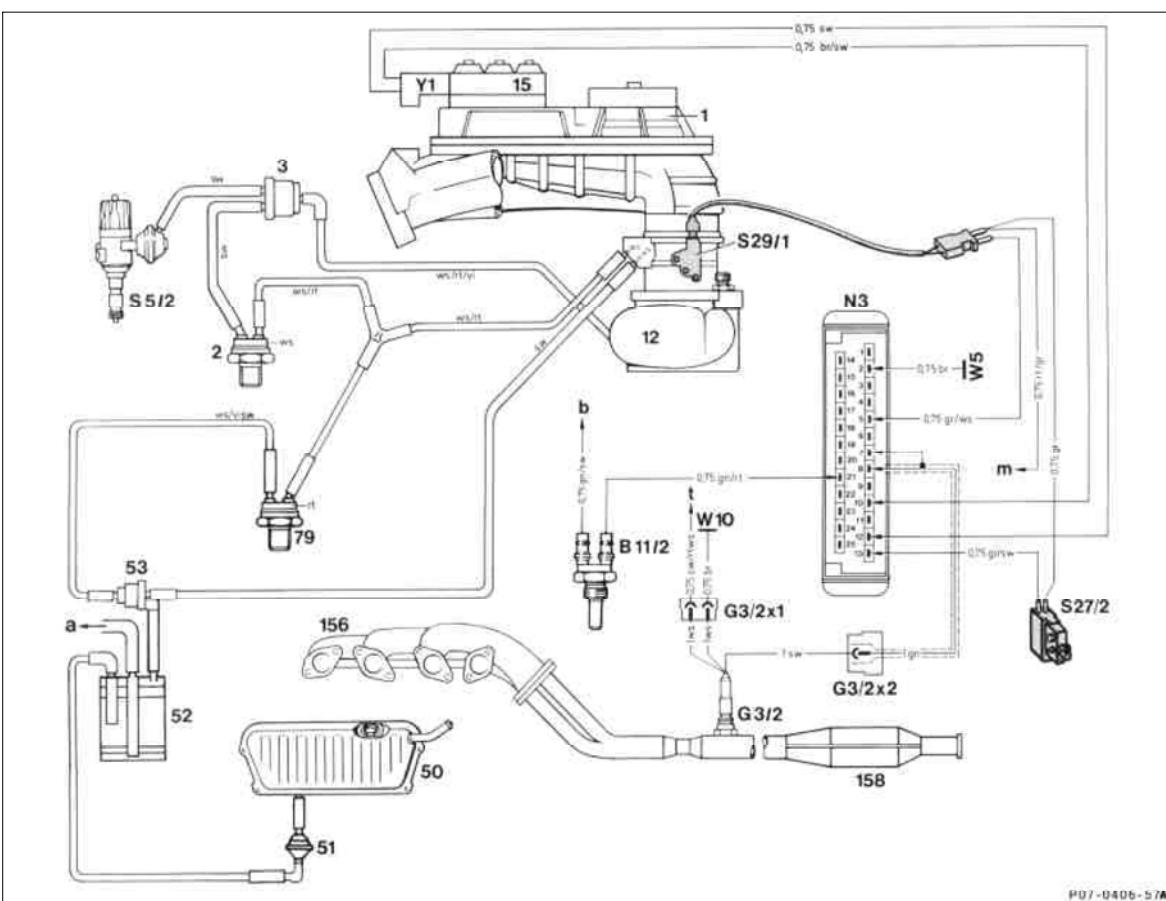


P07-0874-57

B2	Air flow sensor position indicator	Y1	Electrohydraulic actuator
B6	Hall-effect speed sensor	Y5/1	AC compressor electromagnetic clutch
B11/2	Coolant temperature sensor (EZL/KE)	Y6	Idle speed adjuster
B17/1	Intake air temperature sensor (EZL)	Y8	Start valve
B17/2	Intake air temperature sensor (KE)	1	Mixture control unit
G3/2	Heated oxygen sensor	40	Diaphragm pressure regulator
L5	Crankshaft position sensor	55	Fuel filter
M3/1	Fuel pump 1	57	Fuel accumulator
M3/2	Fuel pump 2	75	Fuel tank
N1/2	Electronic ignition control unit (EZL)	76	Vent valve
N3	KE control unit	77	Active charcoal filter
N16/4	Fuel pump relay and kickdown	78	Regeneration valve
R17	KE resistance trimming plug	79	70 °C thermo valve
S27/2	Decel fuel cutoff microswitch	157	Injection valve
S29/2	Throttle valve switch, full load/idle speed recognition	158	Pre-catalytic converter
T1	Ignition coil	c	Underfloor catalytic converter
			Air admission

F. Engine 102.962 NV KAT/RÜF 09/83-09/85

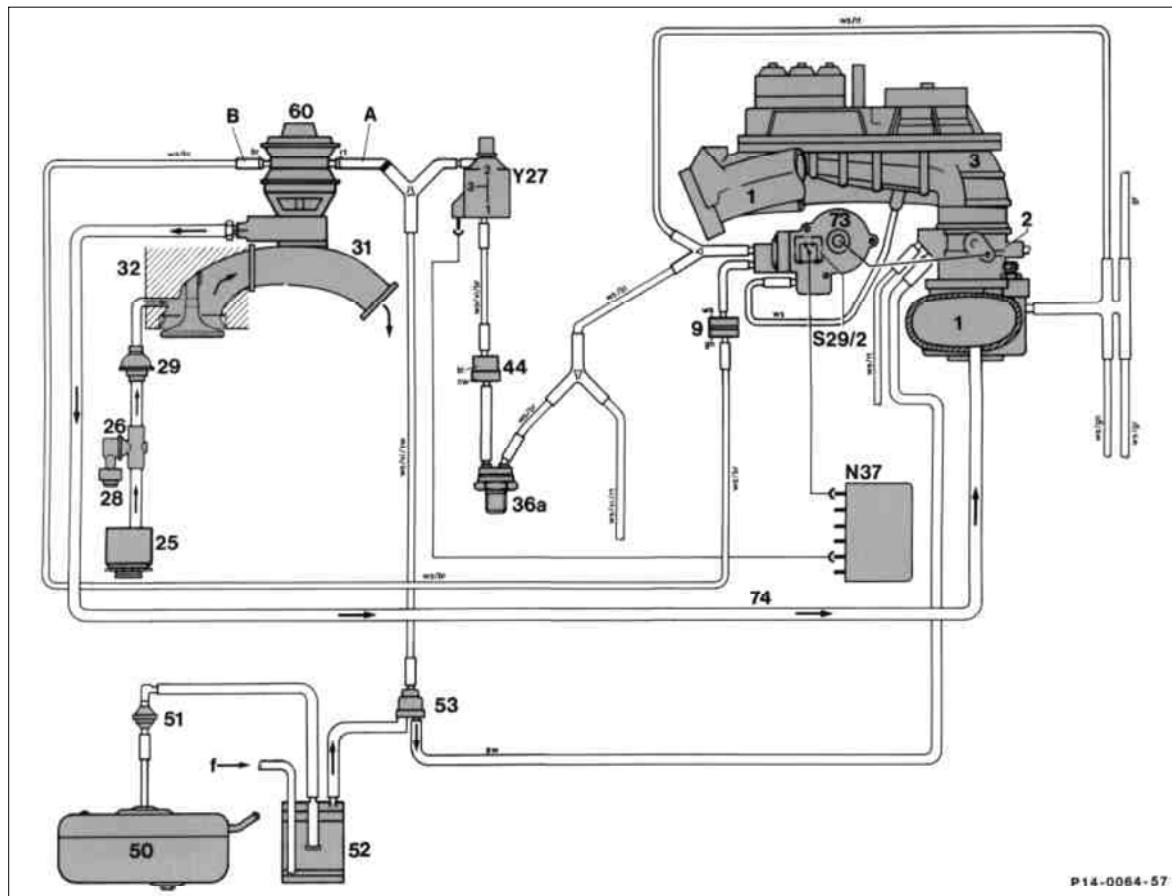
(J) 1985/86 (USA) 1984 Engine 102.961 (2.3), (USA) 1985/86 Engine 102.985



P07-0406-57A

B11/3	Coolant temperature sensor	12	Intake manifold
G3/2	Heated oxygen sensor	15	Fuel distributor
G3/2x1	Plug connection, oxygen sensor heating coil	33b	Underfloor catalytic converter
G3/2x2	Plug connection, oxygen sensor signal	50	Fuel tank
N3	KE electronic control unit coupling	51	Vent valve
S5/2	Breakerless distributor	52	Active charcoal filter
S27/2	Decel fuel cutoff microswitch	53	Regeneration valve
S29/1	Throttle valve switch, full load recognition	79	50 °C thermo valve (red)
W5	Ground, engine	156	Exhaust manifold
W10	Ground, battery	158	Underfloor catalytic converter
Y1	Electrohydraulic actuator	a	Air admission line (engine compartment)
1	Mixture control unit	b	Fuel pump relay, contact 2
2	60 °C thermo valve (white)	m	Idle speed adjuster, contact 2
3	Non-return valve with integrated restriction	t	Fuel pump relay, contact 7, terminal 87

G. (AUS) 1984-86 Engine 102.961



Exhaust gas recirculation (ARF) components

- A Connection
- B Connection
- N37 ARF control unit
- S29/2 Throttle valve switch
- Y27 ARF switchover valve
- 1 Intake manifold
- 2 Throttle valve body
- 3 Air guide housing
- 9 Vacuum damper
- 31 Exhaust manifold
- 36a 40 °C thermo valve
- 44 Non-return valve
- 60 ARF valve
- 73 Vacuum control valve
- 74 Exhaust gas recirculation line

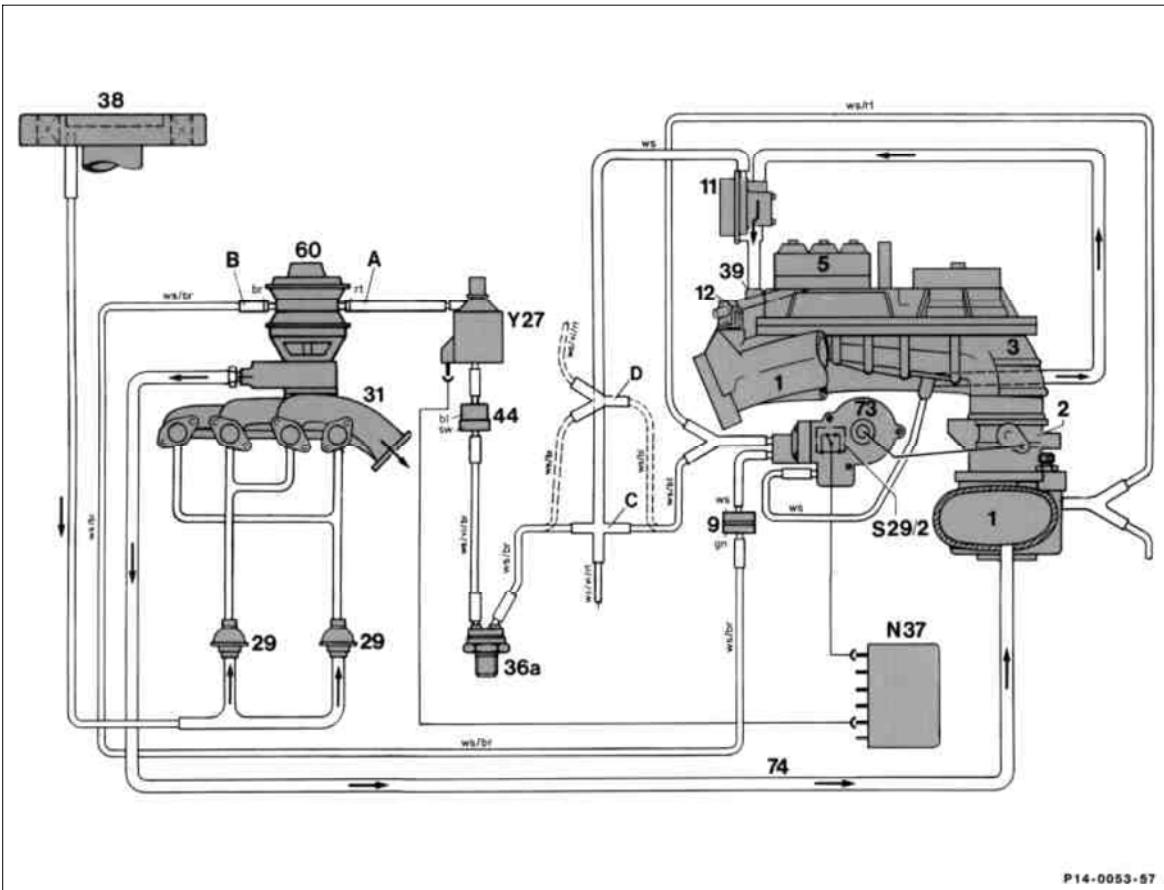
Air injection components

- 25 Air pump
- 26 Pressure relief valve
- 28 Damper filter
- 29 Non-return valve
- 32 Cylinder head

Fuel evaporation system components

- 2 Throttle valve body
- 50 Fuel tank
- 51 Vent valve
- 52 Active charcoal filter
- 53 Regeneration valve
- f Air admission

H. CH S 1984/85/86 Engines 102.96



P14-0053-57

Exhaust gas recirculation (ARF) components

A	Connection	3	Air guide housing
B	Connection	9	Vacuum damper
C/D	Distributor	31	Exhaust manifold
N37	ARF control unit	36a	40 °C thermo valve
S29/2	Throttle valve switch	44	Non-return valve
Y27	ARF switchover valve	60	ARF valve
1	Intake manifold	73	Vacuum control valve
2	Throttle valve body	74	Exhaust gas recirculation line

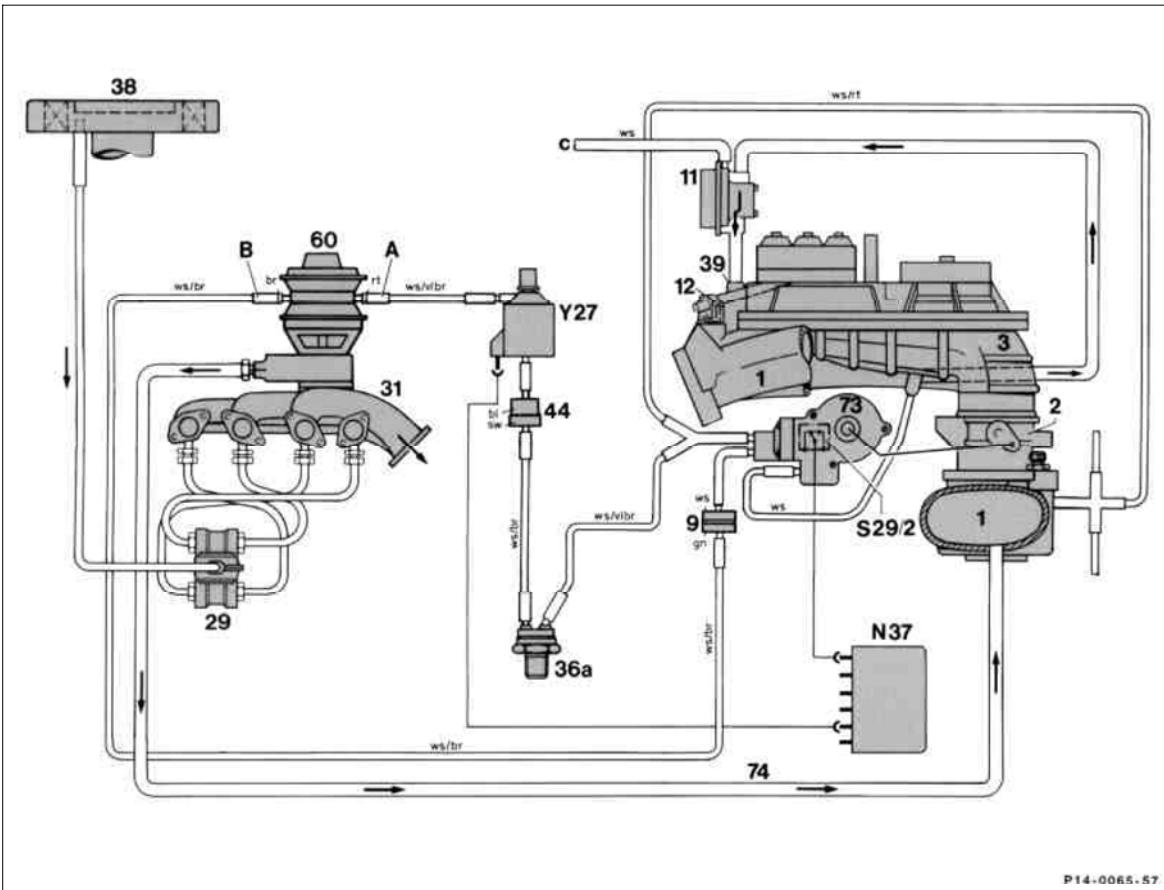
Self induction system components

29	Non-return valve
31	Exhaust manifold
38	Air cleaner

Auxiliary air components after starting and in decel mode (with manual transmission)

11	Decel recirculating air valve
12	Idle air distributor
39	Shaped hose

I. CH s 1985/86 Engine 102.982



P14-0065-57

Exhaust gas recirculation (ARF) components

A	Connection	9	Vacuum damper
B	Connection	31	Exhaust manifold
N37	ARF control unit	36a	40 °C thermo valve
S29/2	Throttle valve switch	44	Non-return valve
Y27	Switchover valve	60	ARF valve
1	Intake manifold	73	Vacuum control valve
2	Throttle valve body	74	Exhaust gas recirculation line
3	Air guide housing		

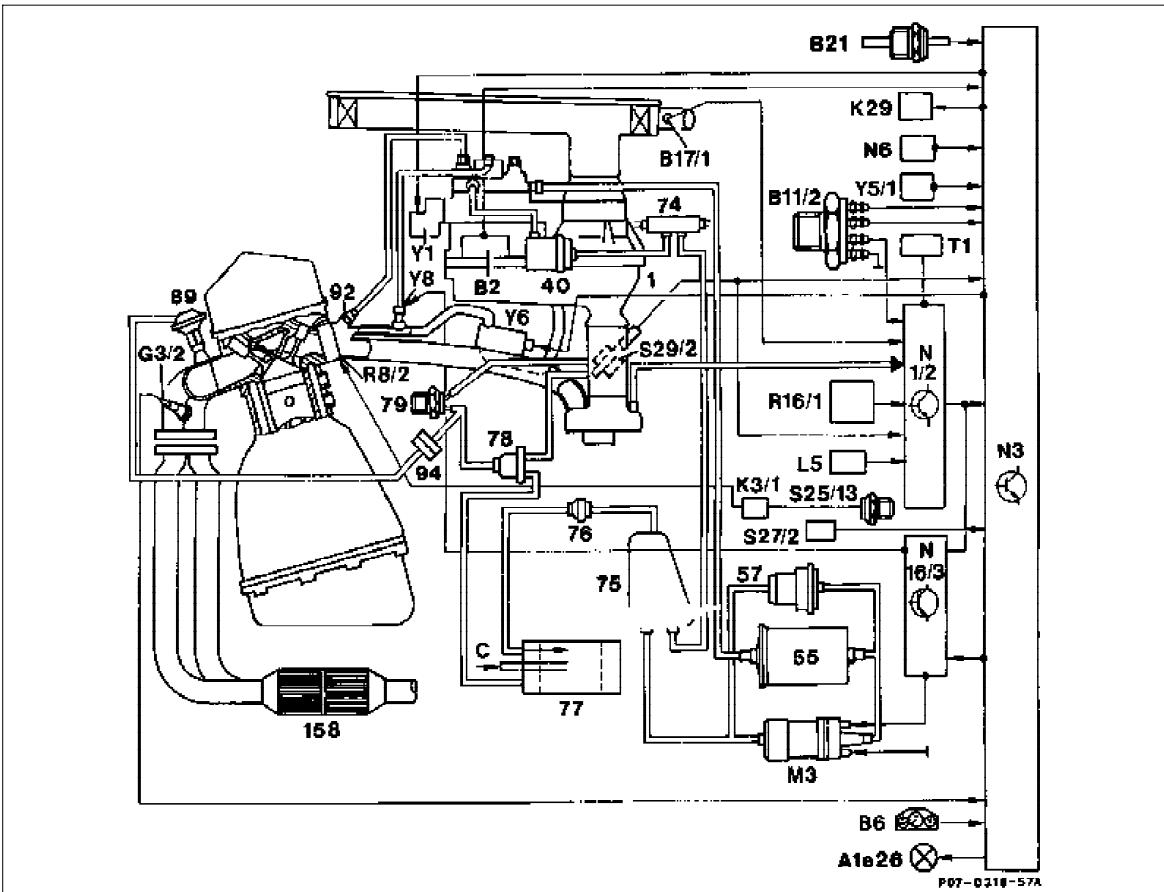
Self induction system components

29	Double non-return valve
31	Exhaust manifold
38	Air cleaner

Auxiliary air components after starting and in decel mode (with manual transmission)

11	Decel recirculating air valve
12	Idle air distributor
39	Shaped hose
c	Vacuum connection

J. 1991 Engine 102.985



A1e26	CHECK ENGINE indicator lamp	S29/2	Throttle valve switch, full load/idle speed recognition
B2	Air flow sensor position indicator	T1	Ignition coil
B6	Hall-effect speed sensor	Y1	Electrohydraulic actuator
B11/2	Coolant temperature sensor (EYL/KE/2 E-E) (4-pin)	Y5/1	AC compressor electromagnetic clutch
B17/1	Intake air temperature sensor (EYL)	Y6	Idle speed adjuster
B21	Exhaust gas recirculation (ARF) temperature sensor (California only)	1	Start valve
G3/2	Heated oxygen sensor	40	Mixture control unit
K3/1	Intake manifold preheater (PSV) relay	55	Diaphragm pressure regulator
K29	Transmission shift point retard relay	57	Fuel filter
L5	Crankshaft position sensor	75	Fuel accumulator
M3	Fuel pump	76	Fuel tank
N1/2	EYL ignition control unit	77	Vent valve
N3	KE injection system control unit	78	Active charcoal filter
N6	AC compressor cutoff control unit	79	Regeneration valve
N16/3	Fuel pump relay	89	70 °C thermo valve
R8/2	Intake manifold preheater (PSV)	92	Exhaust gas recirculation valve
R16/1	EYL reference resistor	94	Injection valve
S25/13	60 °C temperature switch (PSV)	158	Delay valve (only with manual transmission)
S27/2	Decel fuel cutoff microswitch	c	Underfloor catalytic converter
			Air admission

K. Engine 103 KAT

(CH) (N) (S) (DK) (FIN) with air injection as of 1991

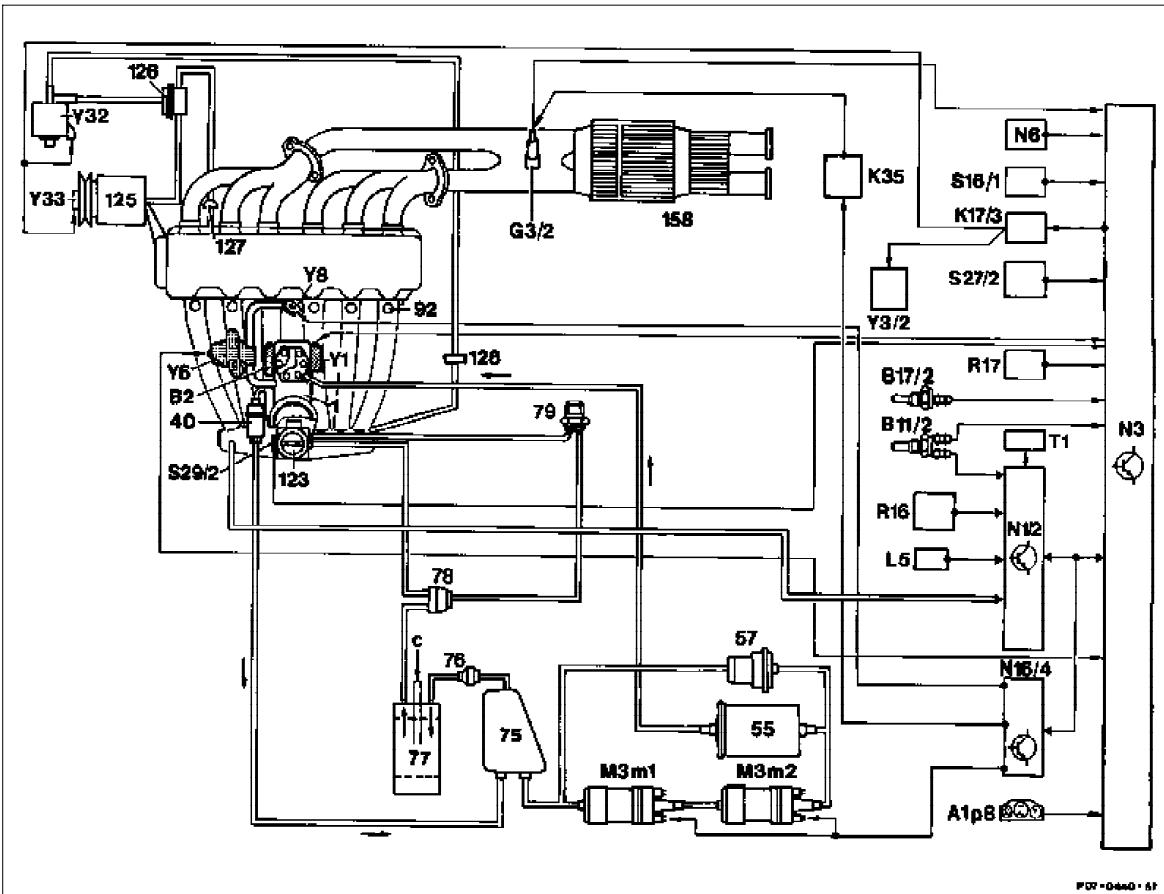
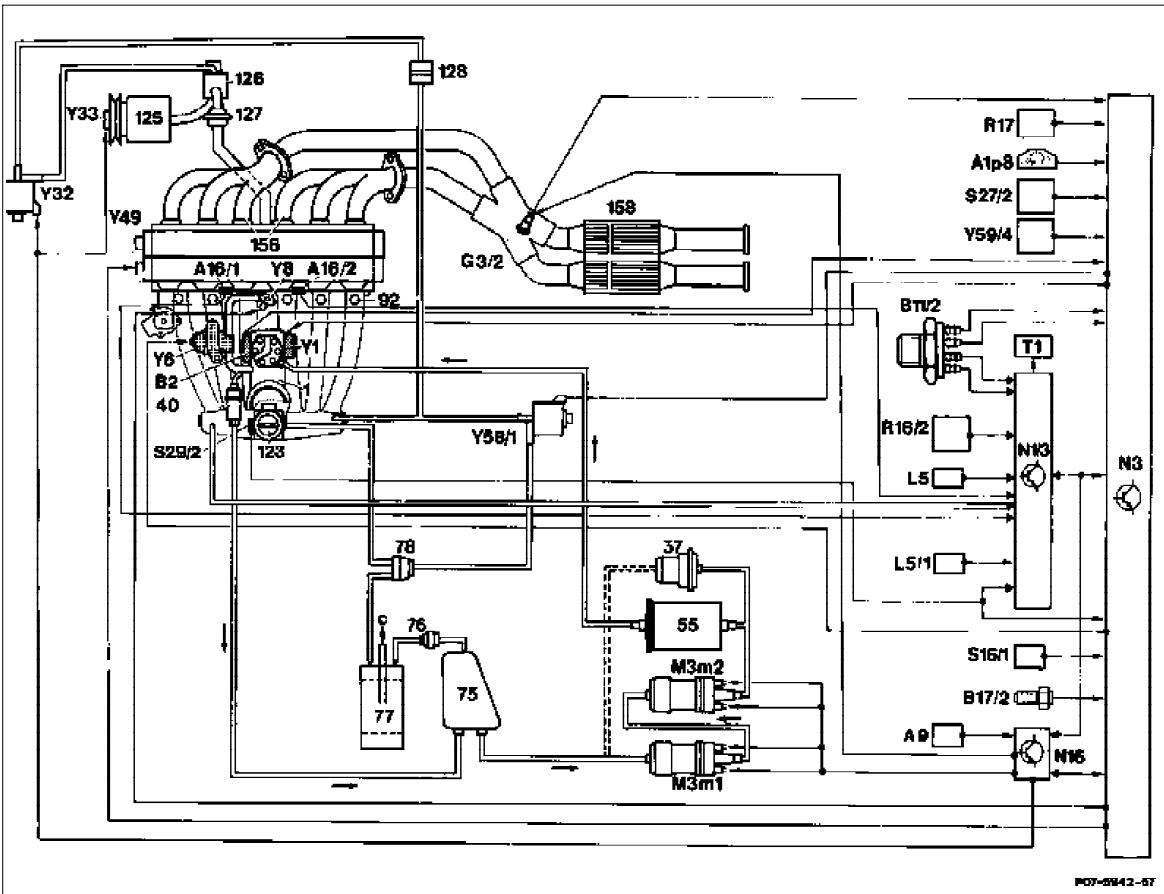


FIG - Data AF

A1p8	Electronic clock/tachometer	Y1	Electrohydraulic actuator
B2	Air flow sensor position indicator	Y3/2	Shift point retard solenoid valve
B11/2	Coolant temperature sensor (EYL/KE) (4-pin)	Y6	Idle speed adjuster
B17/2	KE injection system intake air temperature sensor	Y8	Start valve
G3/2	Heated oxygen sensor	Y32	Air pump switchover valve 1)
K17/3	Air injection/transmission shift point retard relay 1)	Y33	Air pump electromagnetic clutch 1)
K35	Oxygen sensor relay 1) (heating capacity increased to 18 watts)	1	Mixture control unit
L5	Crankshaft position sensor	40	Diaphragm pressure regulator
M3m1	Fuel pump 1	55	Fuel filter
M3m2	Fuel pump 2	57	Fuel accumulator
N1/2	EYL ignition control unit	75	Fuel tank
N3	KE injection system control unit	76	Vent valve
N6	AC compressor cutoff control unit	77	Active charcoal filter
N16/4	Fuel pump and kickdown cutoff relay	78	Regeneration valve
R16	EYL resistance trimming plug	79	70/60 °C thermo valve
R17	KE injection system resistance trimming plug	92	Injection valve
S16/1	Starter lockout and reversing lamp switch	123	Throttle valve body
S27/2	Decel fuel cutoff microswitch	125	Air pump 1)
S29/2	Throttle valve switch, full load/idle speed recognition	126	Air cutoff valve 1)
T1	Ignition coil	127	Non-return valve (injection air) 1)
		128	Non-return valve (vacuum) 1)
		158	Catalytic converter
		c	Air admission

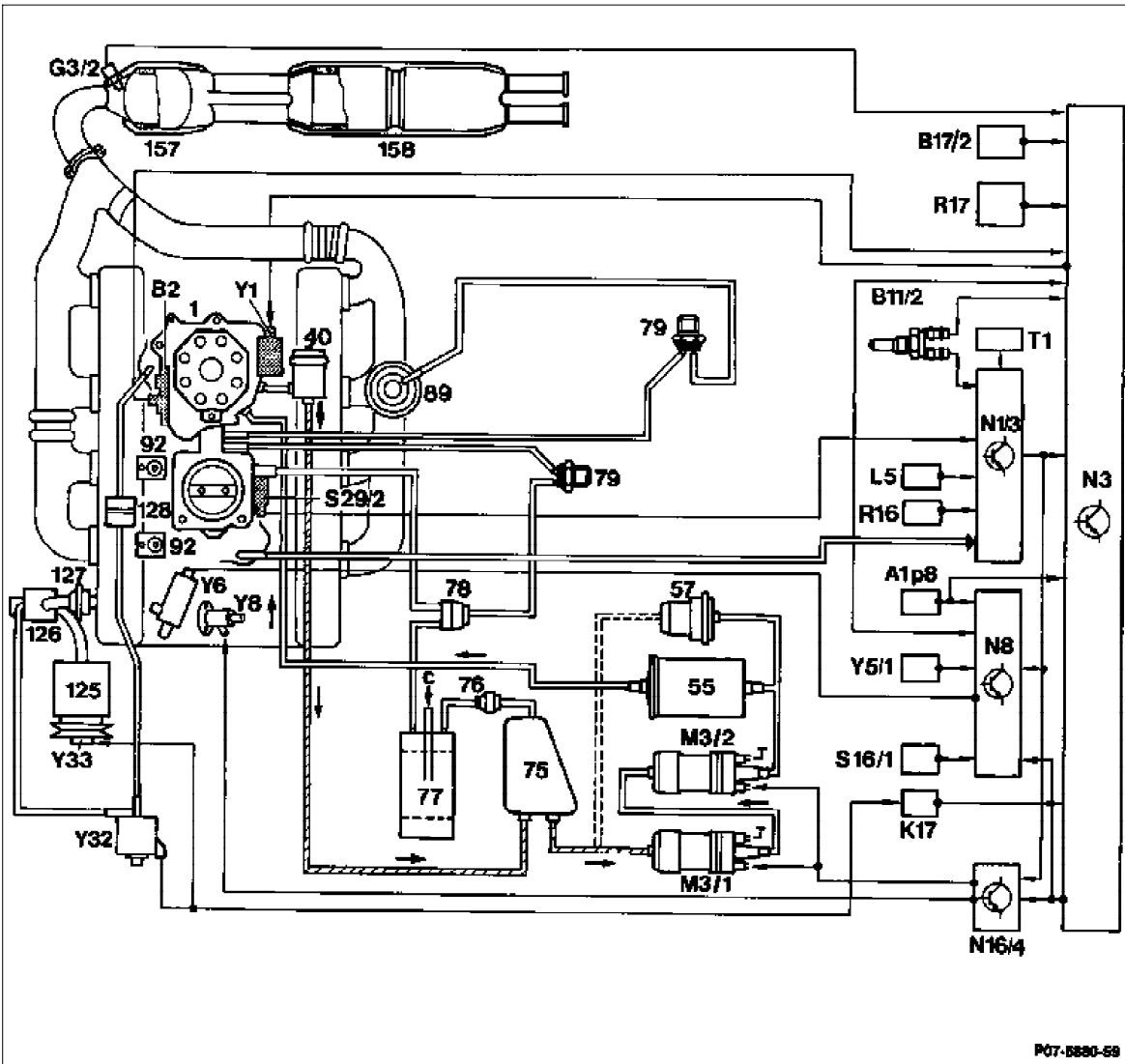
1) only CH N S DK FIN as of 1991

L. Engine 104 KAT



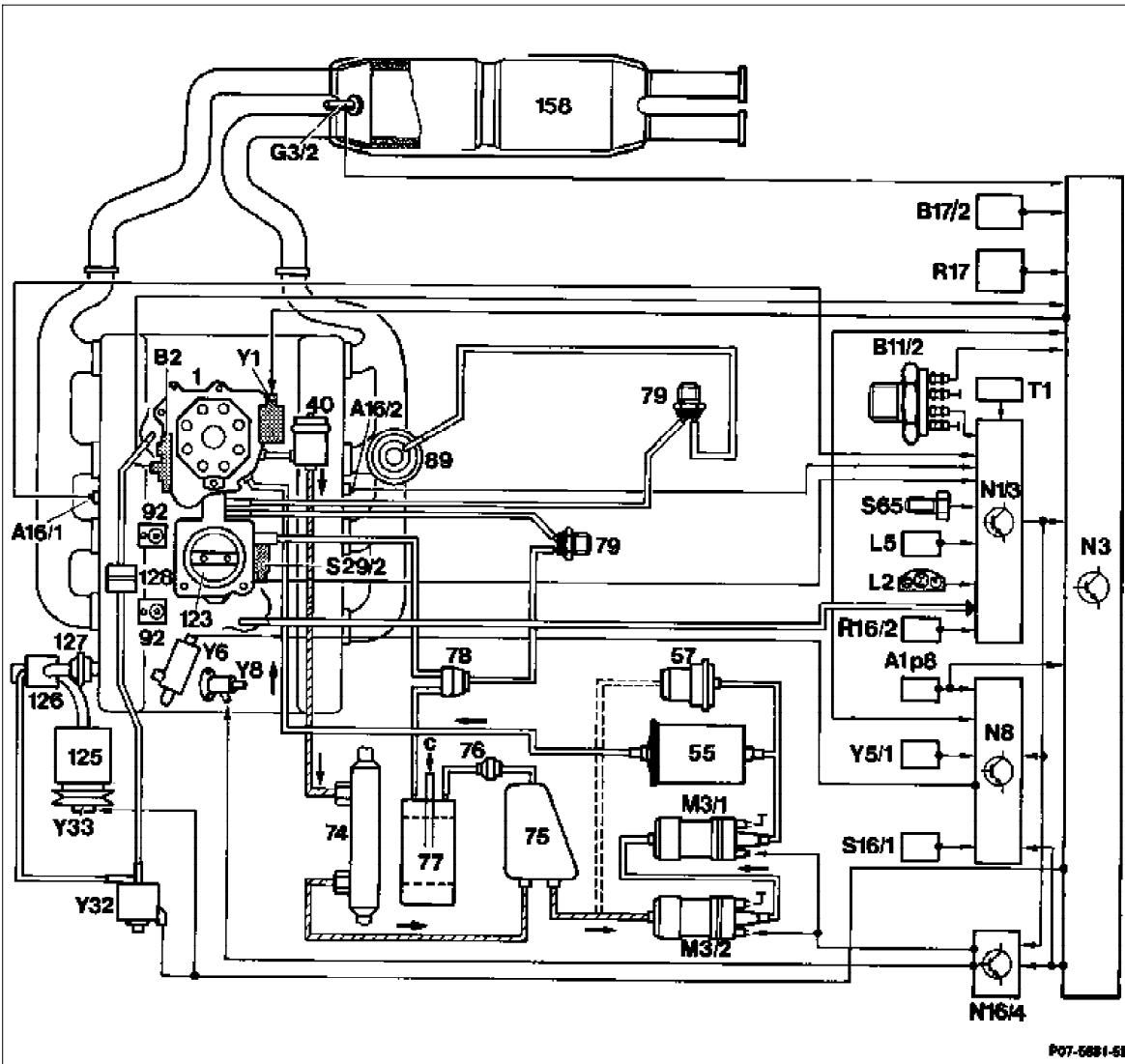
A1p8	Electronic speedometer	Y32	Air pump vacuum valve
A16g1	Knock sensor 1	Y33	Air pump electromagnetic clutch
A16g2	Knock sensor 2	Y49	Adjustable camshaft timing electromagnetic actuator
B2	Air flow sensor position indicator	Y58/1	Regeneration switchover valve
B11/2	Coolant temperature sensor (EZL/KE/2 E-E)	Y59/4	was modified to K29, transmission shift point retard relay
B17/2	KE injection system intake air temperature sensor	1	Mixture control unit
G3/2	Heated oxygen sensor	40	Diaphragm pressure regulator
L5	Crankshaft position sensor	55	Fuel filter
L5/1	Camshaft position sensor	57	Fuel accumulator
M3m1	Fuel pump 1	75	Fuel tank
M3m2	Fuel pump 2	76	Vent valve
N1/3	EZL/AKR ignition control unit	76	Active charcoal filter
N3	KE control unit	77	Regeneration valve
N16	Engine systems control unit (MAS)	78	Injection valve
R16/2	EZL/AKR resistance trimming coupling	92	Throttle valve body
R17	KE resistance trimming plug	123	Air pump
S16/1	Starter lockout and reversing lamp switch	125	Air cutoff valve
S27/2	Decel fuel cutoff microswitch, n. a. with ASR	126	Non-return valve (injection air)
S29/2	Throttle valve switch, full load/idle speed recognition	127	Non-return valve (vacuum)
T1	Ignition coil	128	Exhaust manifold
Y1	Electrohydraulic actuator	156	Catalytic converter
Y6	Idle speed adjuster	158	Air admission
Y8	Start valve	c	

M. Engine 116.964/965 KAT with exhaust gas recirculation and air injection



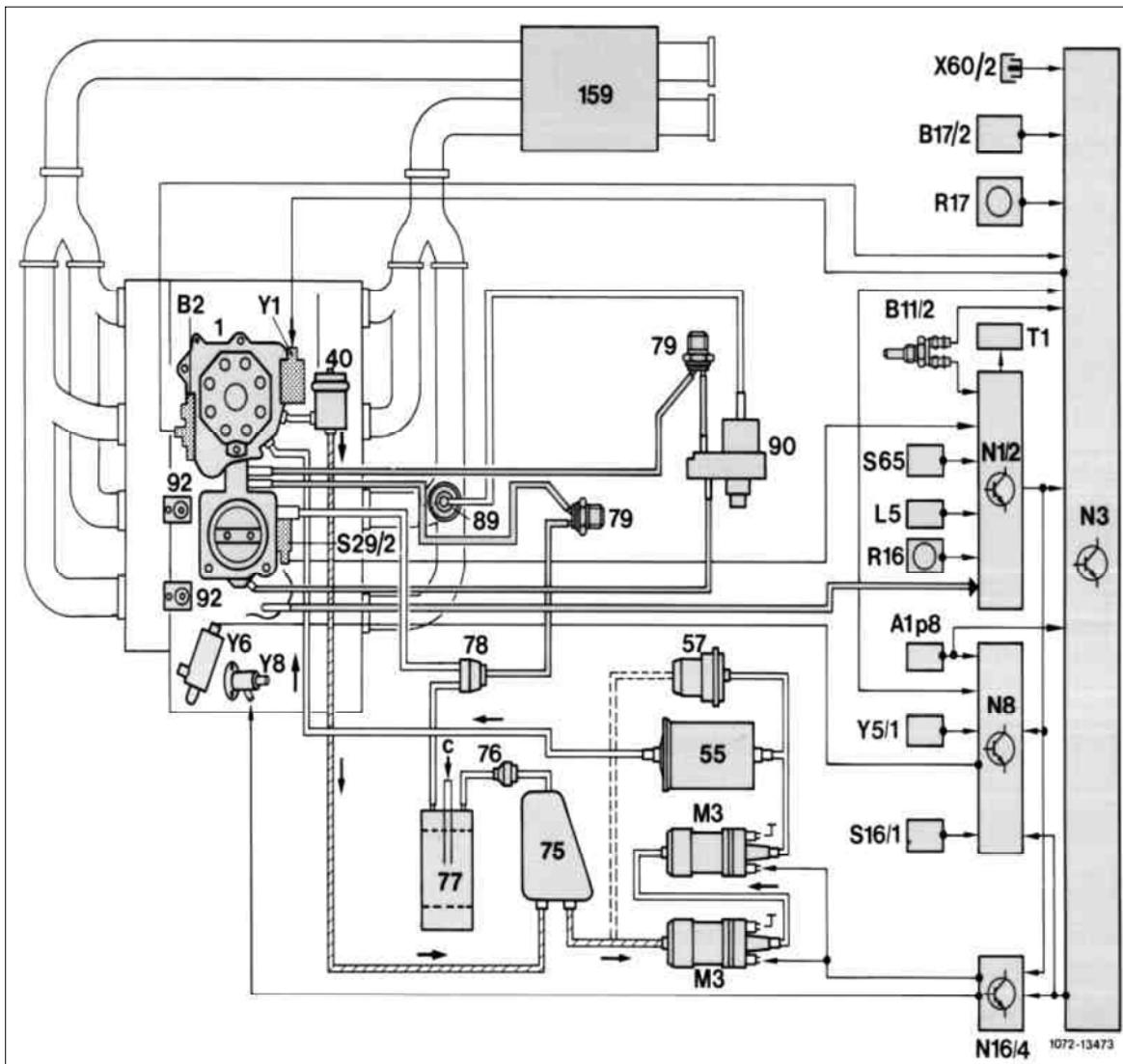
A1p8	Electronic speedometer	Y32	Air pump switchover valve
B2	Air flow sensor position indicator	Y33	Air pump electromagnetic clutch
B11/2	Coolant temperature sensor (EYL/KE)	1	Mixture control unit
G3/2	Heated oxygen sensor	40	Diaphragm pressure regulator
L5	Crankshaft position sensor	55	Fuel filter
M3	Fuel pump	57	Fuel accumulator
N1/2	EYL ignition control unit	75	Fuel tank
N3	KE injection system control unit	76	Vent valve
N8	ELR control unit	77	Active charcoal filter
N16/4	Fuel pump and kickdown cutoff relay	78	Regeneration valve
R16	EYL resistance trimming plug	79	50 °C thermo valve
R17	KE injection system resistance trimming plug	89	Exhaust gas recirculation valve
S16/1	Starter lockout and reversing lamp switch	90	Control valve
S29/2	Throttle valve switch, full load/idle speed recognition	92	Injection valve
T1	Ignition coil	125	Air pump
Y1	Electrohydraulic actuator	126	Air cutoff valve
Y5/1	AC compressor electromagnetic clutch	127	Non-return valve (injection air)
Y6	Idle speed adjuster	128	Non-return valve (vacuum)
Y8	Start valve	157	Firewall catalytic converter
		158	Underfloor catalytic converter

N. Engine 117.964/965/968 KAT with exhaust gas recirculation and air injection



A1p8	Electronic speedometer	Y5/1	AC compressor electromagnetic clutch
A16/1	Knock sensor 1	Y5/1	AC compressor electromagnetic clutch
A16/2	Knock sensor 2	Y6	Idle speed adjuster
B2	Air flow sensor position indicator	Y8	Start valve
B11/2	Coolant temperature sensor (EYL/KE)	Y32	Air pump switchover valve
B17/2	KE injection system intake air temperature sensor	Y33	Air pump electromagnetic clutch
G3/2	Heated oxygen sensor	1	Mixture control unit
L2	Inductive road speed sensor	40	Diaphragm pressure regulator
L5	Crankshaft position sensor	55	Fuel filter
M3/1	Fuel pump 1	57	Fuel accumulator
M3/2	Fuel pump 2	75	Fuel tank
N1/3	EYL/AKR ignition control unit	76	Vent valve
N3	KE injection system control unit	77	Active charcoal filter
N8	ELR control unit	78	Regeneration valve
N16/4	Fuel pump and kickdown cutoff relay	79	50/70 °C thermo valve
R16/2	EYL/AKR resistance trimming coupling	89	Exhaust gas recirculation valve
R17	KE injection system resistance trimming plug	92	Injection valve
S16/1	Starter lockout and reversing lamp switch	123	Throttle valve body
S29/2	Throttle valve switch, full load/idle speed recognition	125	Air pump
S65	Transmission overload protection switch	126	Air cutoff valve
T1	Ignition coil	127	Non-return valve (injection air)
Y1	Electrohydraulic actuator	128	Non-return valve (vacuum)
		158	Underfloor catalytic converter

O. Engine 116/117 Standard and RÜF version



A1p8	Electronic speedometer	X60/2	Plug connection, oxygen sensor signal
B2	Air flow sensor position indicator	Y1	Electrohydraulic actuator
B11/2	Coolant temperature sensor (injection system/ignition system)	Y5/1	AC compressor electromagnetic clutch
B17/2	Intake air temperature sensor	Y6	Idle speed adjuster
L5	Crankshaft position sensor	Y8	Start valve
M3	Fuel pump	1	Mixture control unit
N1/2	EZL ignition control unit	40	Diaphragm pressure regulator
N3	KE control unit	55	Fuel filter
N8	ELR control unit	57	Fuel tank
N16/4	Fuel pump relay with start valve actuation, kickdown cutoff and engine speed limiting	75	Vent valve
R16	EZL resistance trimming plug	76	Active charcoal filter
R17	KE injection system resistance trimming plug	77	Regeneration valve
S16/1	Starter lockout and reversing lamp switch	78	50 °C thermo valve
S29/2	Throttle valve switch for idle speed and full load recognition	79	Exhaust gas recirculation valve
S65	Transmission overload protection switch	89	Control valve
T1	Ignition coil	90	Injection valve
		92	Front muffler
		159	

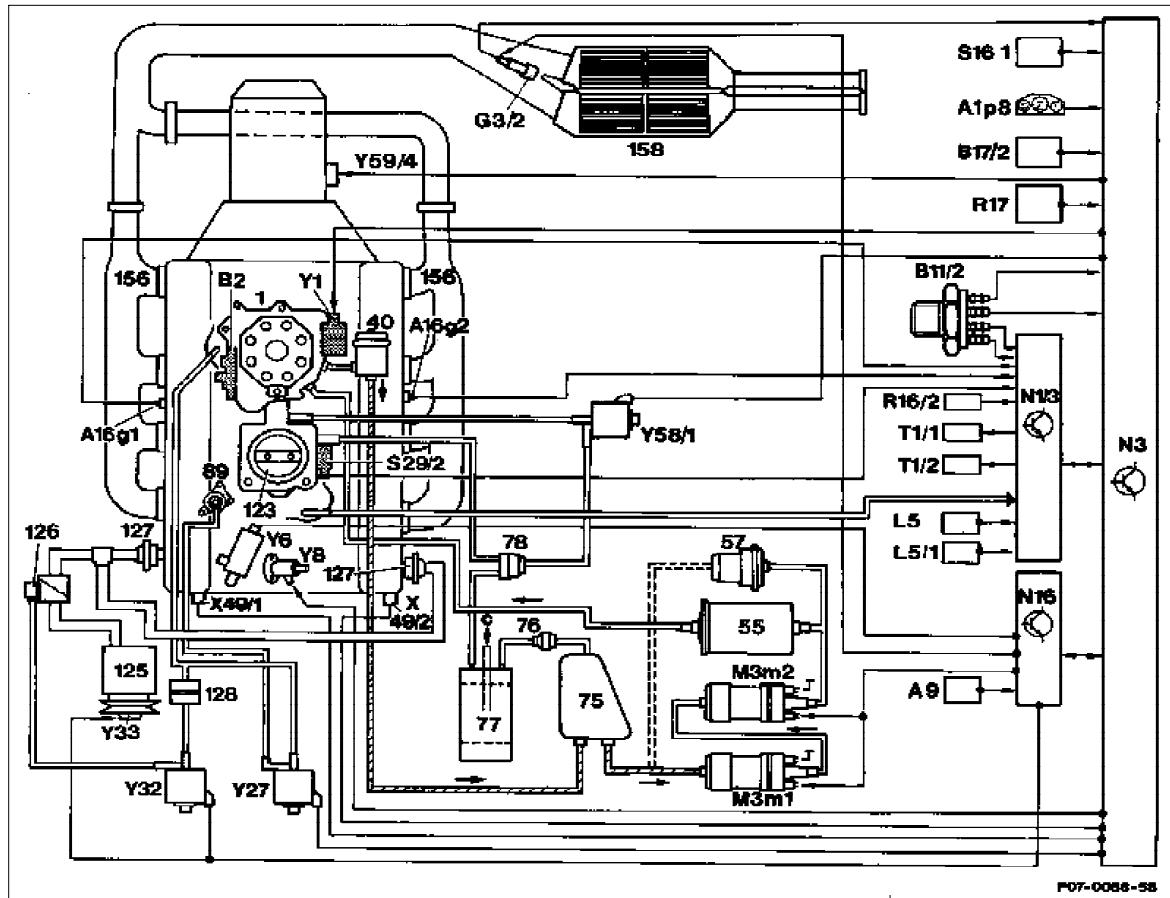
Note

Engines 116.964 and 117.964 with double-pipe exhaust system.

Engine 116.965 with single-pipe exhaust system.

(CH) (s) Engines 116.964/965 with air injection and without fuel evaporation system. 40 °C thermo valve for exhaust gas recirculation.

P. Engine 119 KAT



A1p8	Electronic speedometer	Y27	Exhaust gas recirculation switchover valve
A9	AC compressor	Y32	Air pump vacuum valve
A16g1	Knock sensor 1	Y33	Air pump electromagnetic clutch
A16g2	Knock sensor 2	Y49/1	Electromagnetic actuator 1, left adjustable camshaft timing
B2	Air flow sensor position indicator	Y49/2	Electromagnetic actuator 2, right adjustable camshaft timing
B11/2	Coolant temperature sensor (EYL/KE/2 E-E)	Y58/1	Regeneration switchover valve
B17/2	KE injection system intake air temperature sensor	Y59/4	was modified to K29, transmission shift point retard relay
G3/2	Heated oxygen sensor	1	Mixture control unit
L5	Crankshaft position sensor	40	Diaphragm pressure regulator
L5/1	Camshaft position sensor	55	Fuel filter
M3m1	Fuel pump 1	57	Fuel accumulator
M3m2	Fuel pump 2	75	Fuel tank
N1/3	EYL/AKR ignition control unit	76	Vent valve
N3	KE control unit	77	Active charcoal filter
N16	Engine systems control unit (MAS)	78	Regeneration valve
R16/2	EYL/AKR resistance trimming coupling	89	Exhaust gas recirculation valve
R17	KE resistance trimming plug	123	Throttle valve body
S16/1	Starter lockout and reversing lamp switch	125	Air pump
S29/2	Throttle valve switch, full load/idle speed recognition	126	Air cutoff valve
T1/1	Ignition coil 1	127	Non-return valve (injection air)
T1/2	Ignition coil 2	128	Non-return valve (vacuum)
Y1	Electrohydraulic actuator	156	Exhaust manifold
Y6	Idle speed adjuster	158	Catalytic converter
Y8	Start valve	c	Air admission